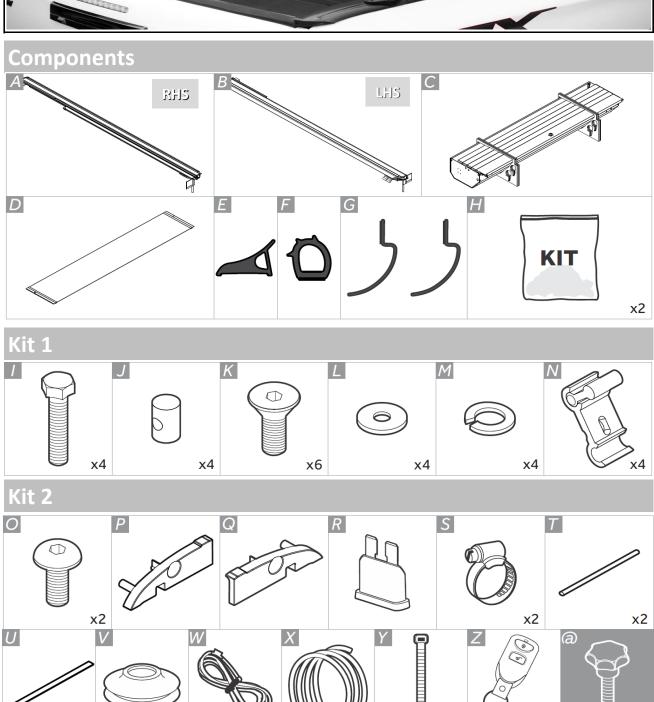


RVE SHUTTER LID (ALL MODELS WITHOUT SAILPLANES)

INSTALLATION INSTRUCTIONS





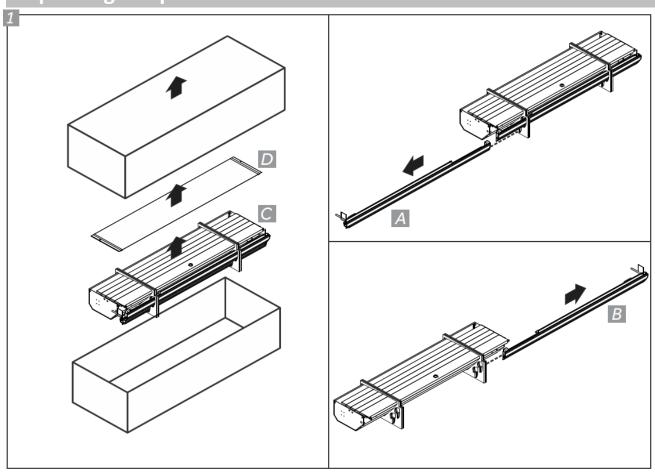
Page 1 of 12

x10

x2



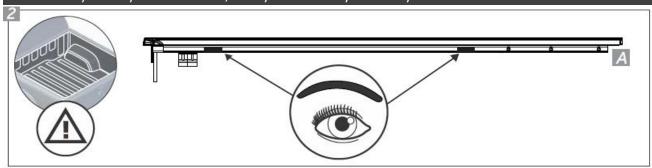
Unpacking the product

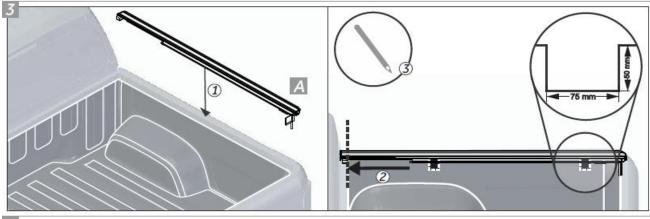


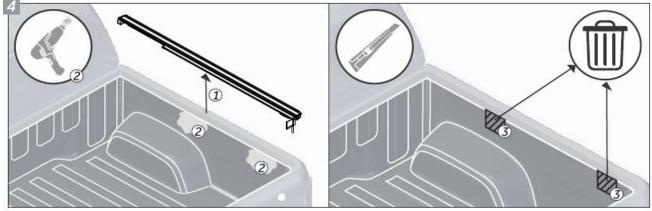
Be sure to keep the cardboard "ribs" on the shutter cartridge until step 11

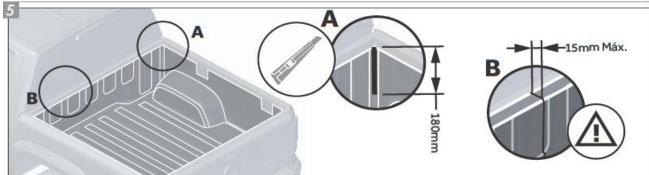


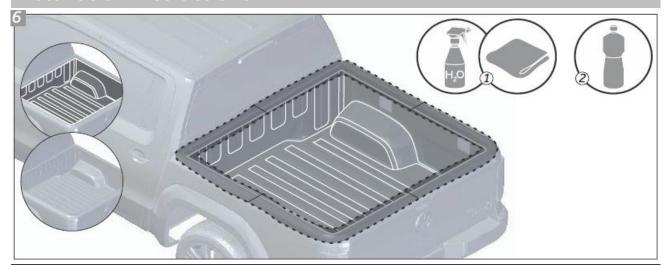
If your tray has a bed liner, it may be necessary to modify it to fit the RVE SHUTTER LID







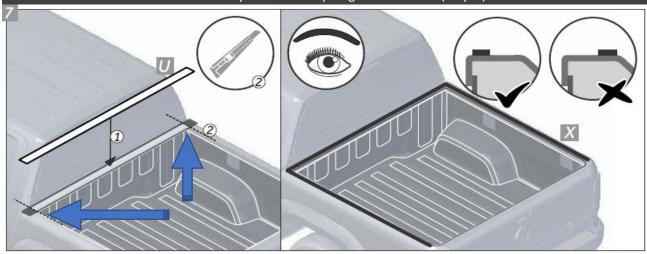


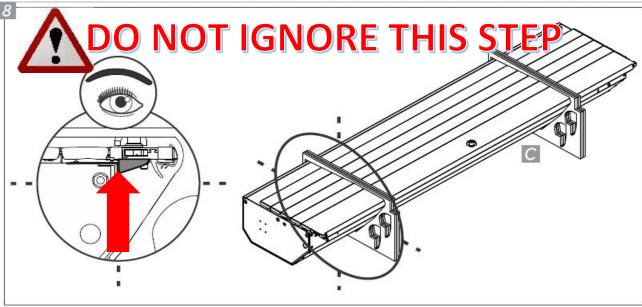


Remove any tie down points located inside the rear tray

Fill any gaps and/or holes with urethane sealant. Pay attention to the corners indicated (step 7)

Fit foam strips on inner top edge as indicated (step 7)

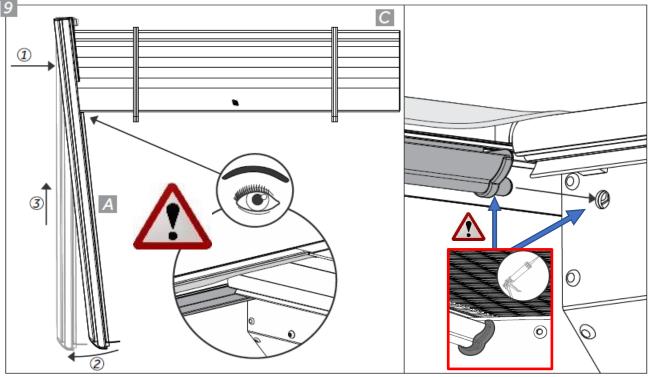


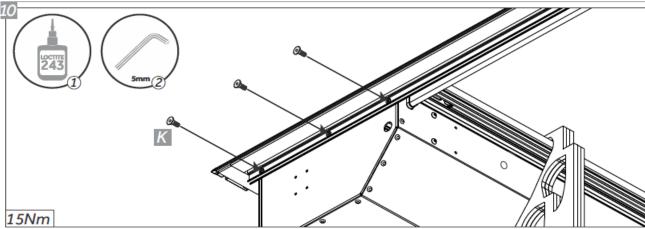


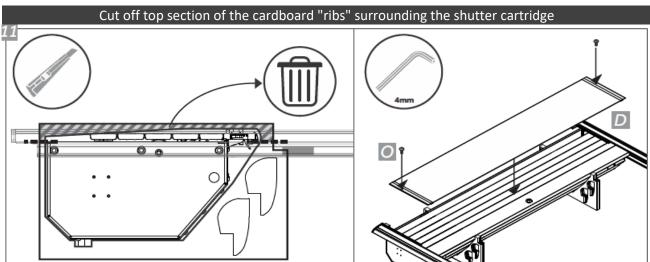
Ensure stop-wedges are on outside of the shutter cartridge (step 8)



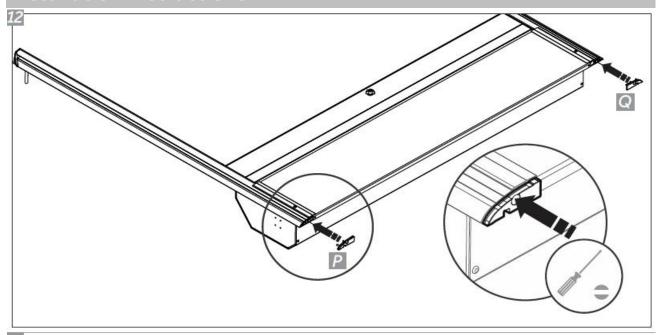
Ensure that the scraper rubber is lifted over the shutters, and drain gutter tube is pushed inside the matching hole on the shutter cartridge (step 9)

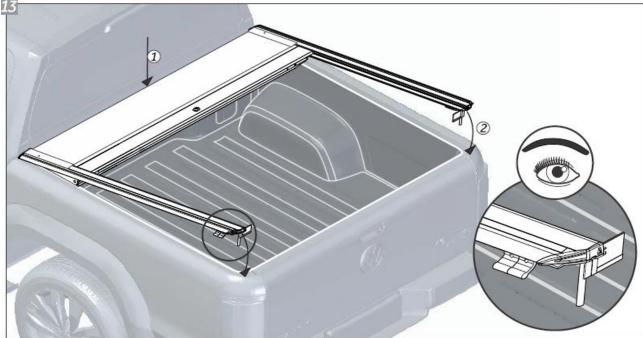


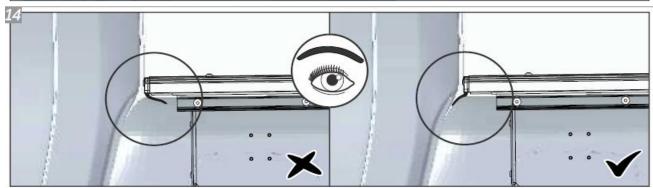








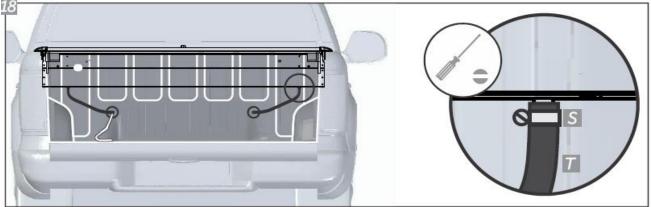




Ensure that the rubber flap is fitting over the front edge of the tray



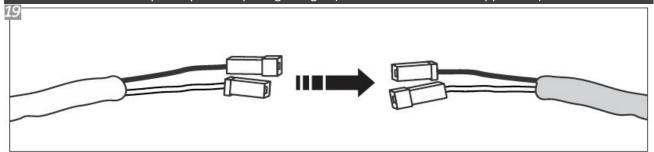
Installation Instructions Inspect bedliner & tub prior to drilling, as some models have factory holes that can be used. Bedliner (if required) Body (if required) + RED - BLACK

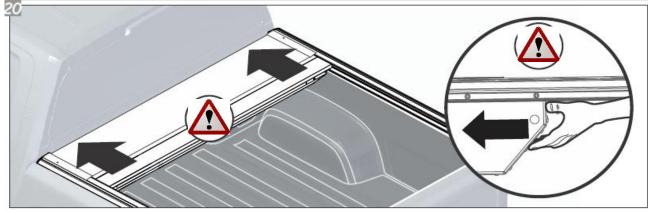


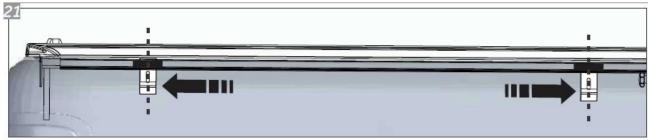


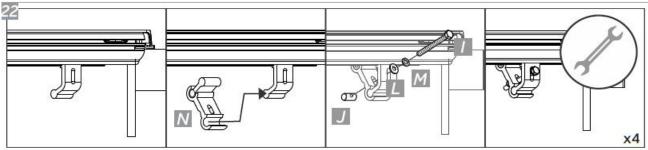
Plug in electrical connectors. Then push in tray assembly toward front of tray, until flush and even.

Line up clamps with spacing wedges (and holes cut in liner if applicable)









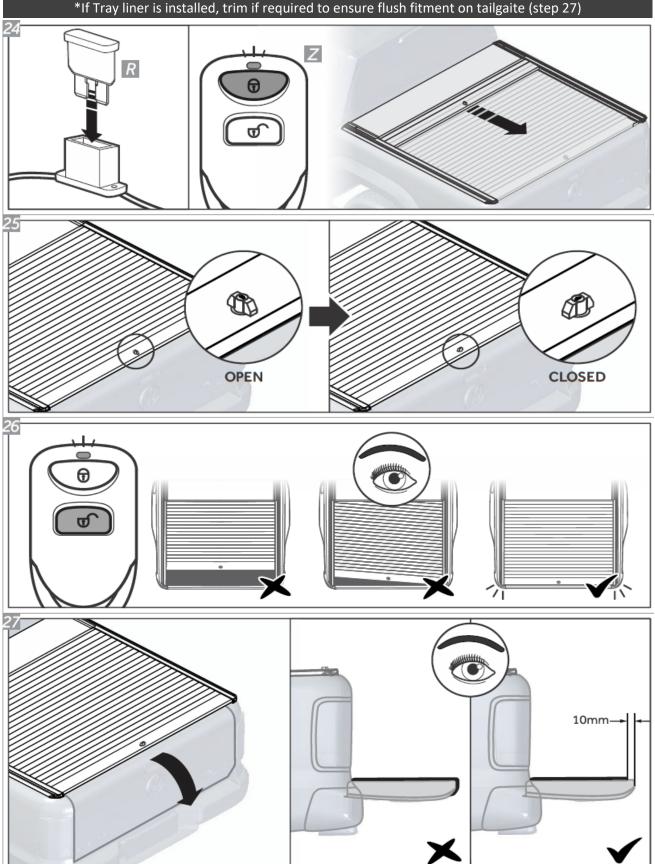


Measure the width between rails and ensure an even width. Adjust spacers as necessary.

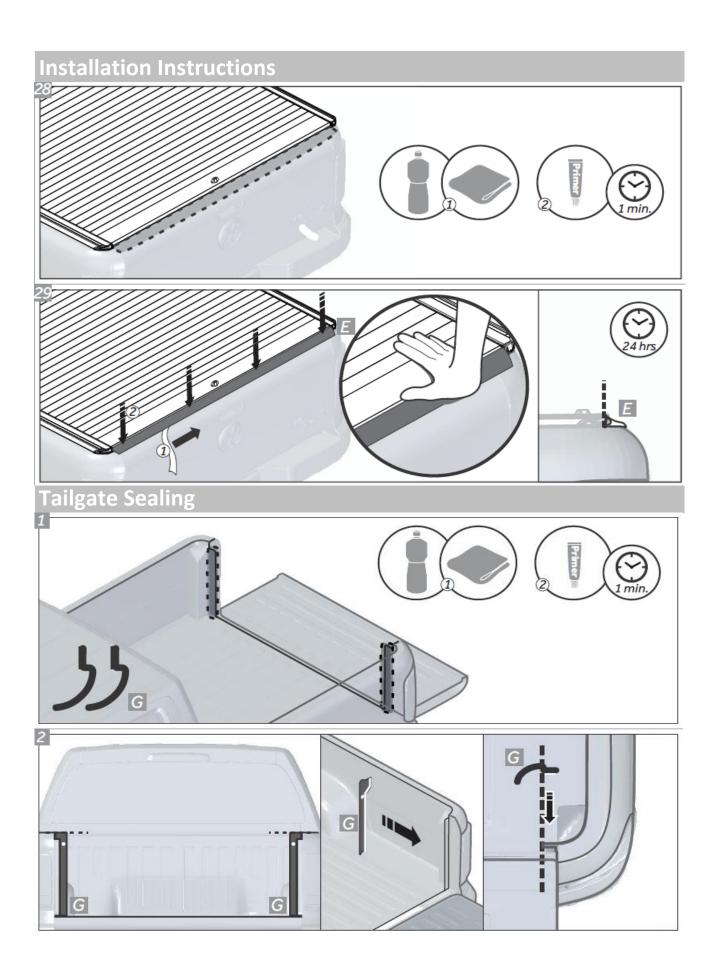


Insert fuse into fuse holder. Press buttons on remote to operate. Check for correct operation.

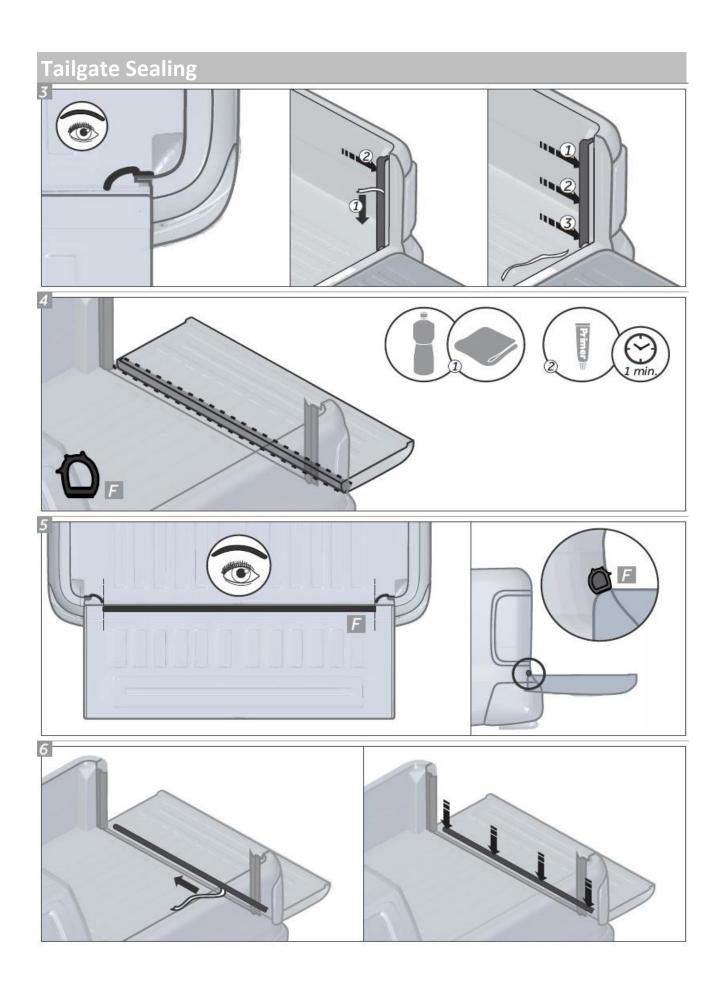
*If Tray liner is installed, trim if required to ensure flush fitment on tailgaite (step 27)





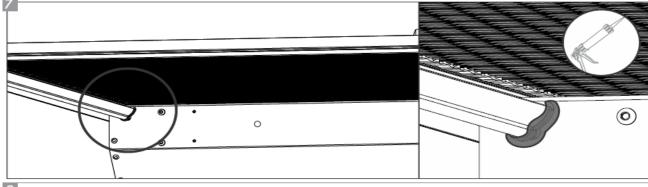


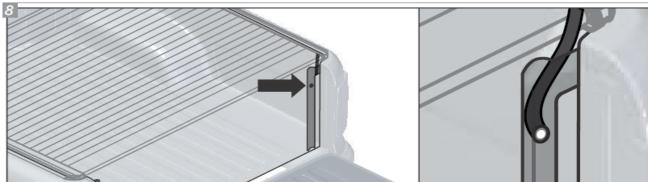




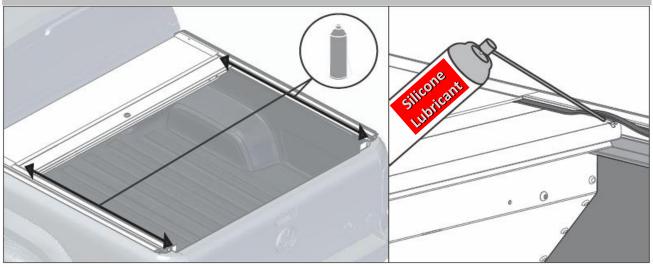


Gutter drain installation and sealing





Lubrication



Water test the unit

Test the unit for water tightness, by spraying water onto the unit from all angles at different pressures and volumes. Investigate any leaks that occurs, and attend to them by sealing any gaps present. Trays from factory often have unsealed pre-drilled holes without rubber grommets. Ensure that all gaps are properly filled with urethane sealant, as per instructions to avoid warranty returns.



JP Deyzel v1b 2019-09-26

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